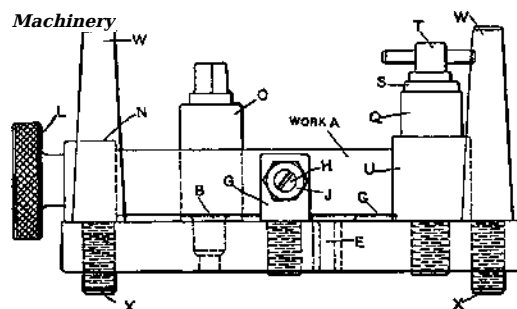
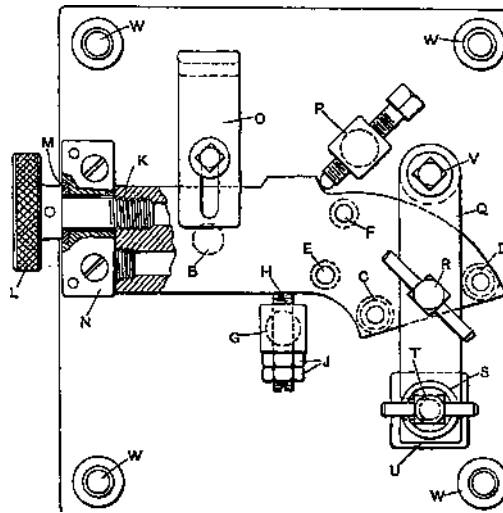


great rigidity is an important feature in their construction. In the case of horizontal turret lathe fixtures or others which revolve about a fixed center, it may frequently be found desirable to make locating rings, points, or surfaces in such a way that adjustment can conveniently be made about this center.



**Fig. 1. Drill Jig for a Receiver Forging**